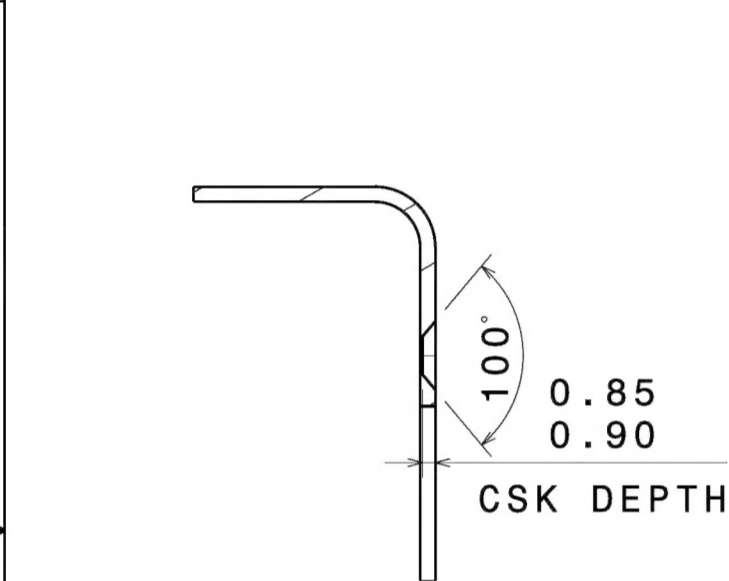
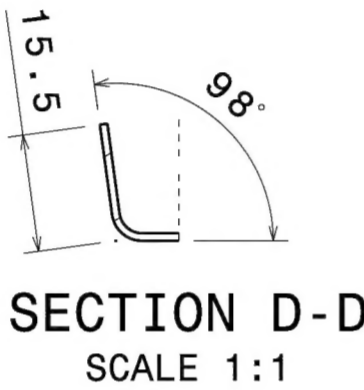


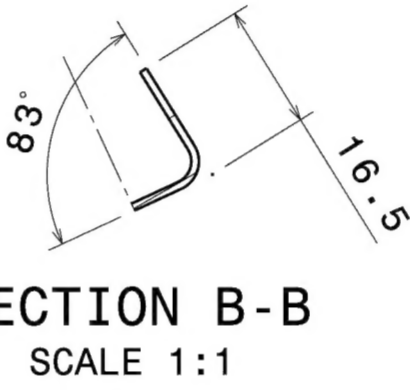
ZONE	ISS	DESCRIPTION	DATE	APPROVALS
E6	P2X	CHANGED DIM FROM 34.7 TO 34.74 ECR R42262 INCORPORATED. CHANGE CODE: DE	27 MAY 2015	MODIFIED: B MITCHEM
			26 AUG 2015	DRG CHCK: T CLARK
				PROJ ENGR:
				MFG ENGR:
				TECH APRL:
				DSGN APRL:
			27 AUG 2015	DSGN APRL: A G BUTCHER



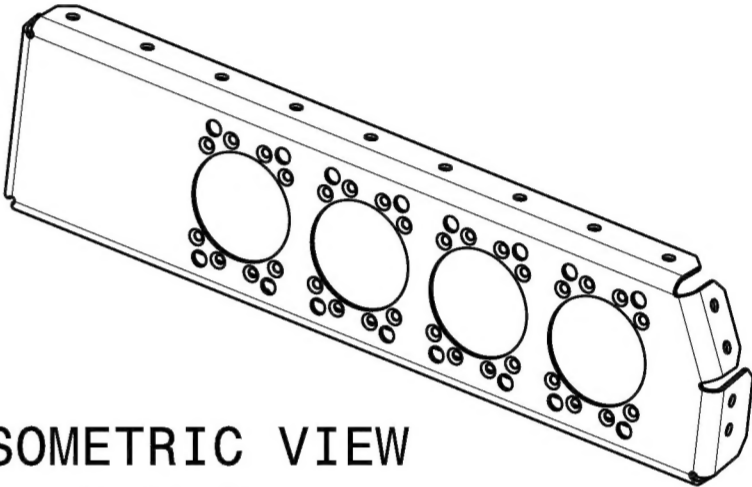
SECTION VIEW E-E
SCALE 2:1
TYP C'SK HOLE



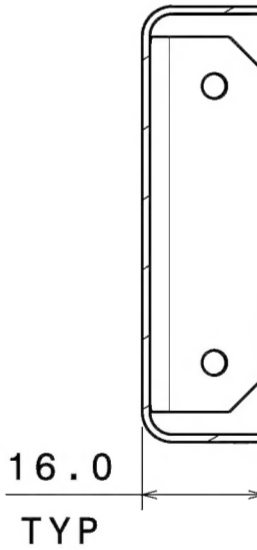
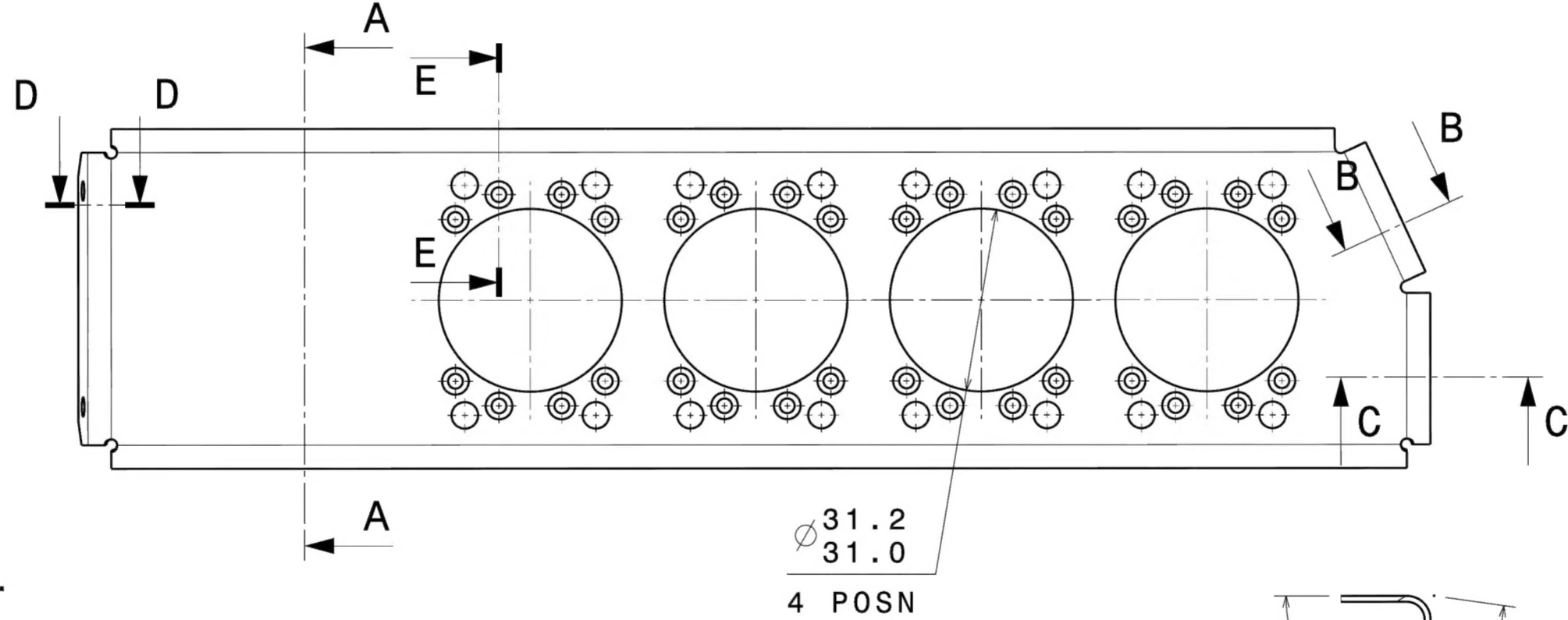
SECTION D-D
SCALE 1:1



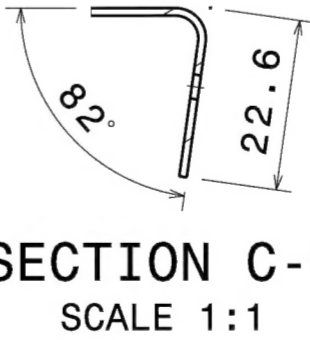
SECTION B-B
SCALE 1:1



ISOMETRIC VIEW
N.T.S.



SECTION A-A
SCALE 1:1






SECTION C-C
SCALE 1:1

NOTES

1. MATERIAL: AL ALLOY L113-T6 x 19 SWG (1.0mm).
2. REMOVE ALL BURRS AND SHARP EDGES.
3. INTERNAL BEND RADII TO BE 3.0mm UNLESS OTHERWISE STATED ON THE DRAWING.
4. UNLESS OTHERWISE STATED POSITIONAL TOLERANCE OF ALL HOLES: ± 0.34
5. FINISH: SULPHURIC ANODISE IN ACCORDANCE WITH DEF STAN 03-25.
6. PRIME ALL OVER USING REF 01-03 TO QD3088, I.A.W. MANUFACTURER'S INSTRUCTIONS.
7. ALL UNDIMENSIONED FEATURES CONTROLLED BY CAD MODEL.

PART MARK
TO QD5016 1 & 4

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	TOLERANCES ARE:				DRAWN BY	B MITCHEM	25 SEP 2014	PALL AEROPOWER ENGINEERING, PORTSMOUTH, ENGLAND				
	DECIMALS	ANGLES		DRG CHCK	T CLARK	26 SEP 2014	TITLE					
	X. ± 1.0	± 0.5 DEG		PROJ ENG			PLATE EJECTOR					
	.X ± 0.5			MFG ENGR			SIZE A2.	CAGE CODE U0088	DRG NO QB21908/QB21916	ISS P2X		
	.XX ± 0.25			TECH APRL								
	.XXX ± -		DSGN APRL									
	SURFACE FINISH		3.2/	DSGN APRL	E C BULA	26 SEP 2014						
	DO NOT SCALE DRAWING		QB05043	CONTRACT NO		SCALE 1:1		WEIGHT		SHEET A OF A		